Standard Drill Sizes.

Fraction	Gauge	Decimal
	80	0.0135
	79	.0145
1/64		.015625
	78	.016
	77	.018
	76	.020
	75	.021
	74	.0225
	73	.024
	72	.025
	71	.026
	70	.028
	69	.02925
	68	.031
1/32		.03125
	67	.032
	66	.033
	65	.035
	64	.036
	63	.037
	62	.038
	61	0.39
	60	.040
	59	.041
	58	.042
	57	.043
	56	.0465
3/64		.046875
	55	.052
	54	.055
	53	.0595
1/16		.0625
	52	.0635
	51	.067

Fraction	Gauge	Decimal
	50	0.070
	49	.073
	48	.076
5/64		.078125
	47	.0785
	46	.081
	45	.082
	44	.086
	43	.089
	42	.0935
	41	.096
	40	.098
	39	.0995
	38	.01015
	37	.104
	36	.1065
7/64		.109375
	35	.110
	34	.111
	33	.113
	32	.116
	31	.120
1/8		.1250
	30	.1285
	29	.136
	28	.1405
9/64		.140625
	27	.144
	26	.147
	25	.1495
	24	.152
	23	.154
5/32		.15625
	22	.157

Fraction	Gauge	Decimal
	21	0.159
	20	.161
	19	.166
	18	.1695
1/64		.171875
	17	.173
	16	.177
	15	.180
	14	.182
	13	.185
3/16		.1875
	12	.189
	11	.191
	10	.1935
	9	.196
	8	.199
	7	.201
	6	.204
	5	.2055
	4	.209
	3	.213
7/32		.21875
	2	.221
	1	.228
	A	.234
15/64		.234375
	B	.238
	C	.242
	D	.246
1/4	E	.250
	F	.257
	G	.261
17/64		.265625
	H	.266

Fraction	Gauge	Decimal
	I	0.272
	J	.277
	K	.281
9/32		.28125
	L	.290
	M	.295
19/64		.296875
	N	.302
5/16 .		.3125
	O	.316
	P	.323
21/64		.328125
	Q	.332
	R	.339
11/32		.34375
	S	.348
	T	.358
23/64		.359375
	U	.368
3/8		.375
	V	.377
	W	.386
25/64		.390625
	X	.397
	Y	.404
13/32		.40625
	Z	.413
27/64		.421825
7/16		.4375
29/64		.453125
15/32	*	.46875
31/64		.484375
1/2		.500